

TDSF24M-20200609

ITAS SPEEDFLAME MODEL SF-24-MV TECHNICAL DATASHEET (METRIC)

| Parameter | Value | |
|--|---|-------------|
| Maximum Capacity input [kWlhv] | 1700 | |
| Minimum input – on ratio controlled [kWlhv] | 85 | |
| Minimum input – gas controlled (fixed air) [kWlhv] | 170 | |
| Fuels | Natural gas, propane (Contact Fives ITAS for using other gases or mixed gases) | |
| Required fuel pressure at gas inlet [mbar] (at maximum capacity, see page 4, Tap A) | Natural gas-Italian: 65 Natural gas – Russian: 55 Propane: on request | |
| Maximum combustion air flow [Nm3/h] | 2175 | |
| Required air pressure at maximum flow [mbar] (see page 4, Tap C) | 117 | |
| Combustion air temperature [°C] | < 150 | |
| Flame dimensions [mm] (Measured from outlet of combustor) | Length Diameter | 2200 250 |
| Combustor options | Silicon Carbide Refractory | |
| Flame velocity at combustor outlet [m/s] | Up to 70 | |
| Maximum chamber temperature [°C] | SiC combustor: 1200 Refractory combustor: 1200 | |
| Ignition | Via bypass in gas line | |
| Ignition capacity [kW] | 10 | |
| Flame Monitoring | UV scanner or Infrared scanner | |
| Emissions | On request | |
| Installation position | Horizontal Vertical up Vertical down (use a continuous fan operation) | |
| Weight [kg] | Burner with SiC: 53 Burner with refractory: ~70 | |

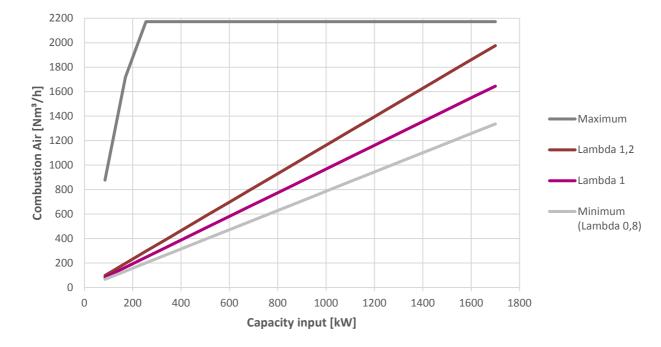
Notes:

- All data are based on net calorific values = lhv
- All information is based on common practice for gas and air pipe design. Contact Fives ITAS S.p.A. if you need further support.
- All inputs are based on laboratory testing at neutral chamber conditions
- Natural gas Italian: lhv = 9,5 kWh/Nm³; d=0,6
- Natural gas Russian: lhv = 9,97 kWh/Nm³; d=0,56
- Propane: lhv 26,3 kWh/Nm³; d=1,58

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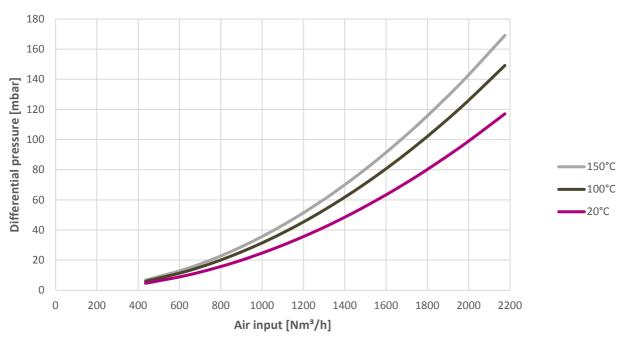
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1. OPERATION CURVE

2. COMBUSTION AIR PRESSURE DROP



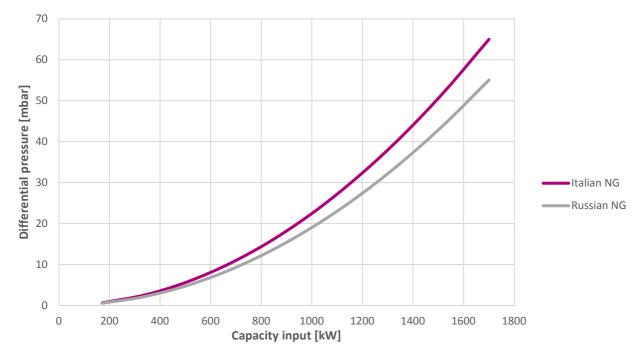
Pressure drop shall be taken between pressure Tap B and C

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3. GAS PRESSURE DROP



Pressure drop shall be taken as differential between pressure Tap A and B

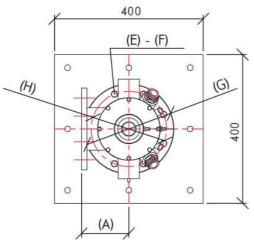
Note: Pressure drop curves shall be used as a guide for setting up burner. It is recommended to use fuel flow measurements for determining actual fuel flows.

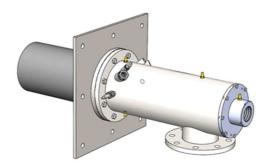
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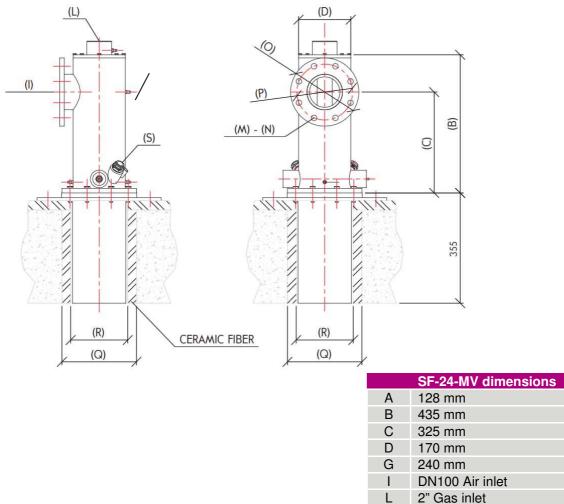
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4. **DIMENSIONS**







R 203 mm SiC outer diameter 3/4" UV port

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